



V-ROD STOCK REBUILD

	<u>LIST</u>
_____ CLEANING.....	90.00
_____ INSTALL GUIDES.....	120.00
_____ GRIND VALVES.....	70.00
_____ MACHINE SEATS.....	275.00
_____ SURFACING	85.00
_____ SPRING PACKING AND ASSEMBLY.....	90.00
_____ H-D VALVES.....INT. 18118-06K EXH. 18117-06K.....	375.92
_____ PM GUIDES...INT. 20-20330 & EXH. 20-20340.....	128.00
_____ H-D SEALS...18687-01K.....	20.50
_____ SPRING SHIMS.....	<u>16.00</u>
<u>BASIC HEAD WORK & PARTS</u>	<u>\$1,270.42</u>
_____ REMOVE SEATS(8).....	76.00
_____ MACHINE FOR NEW SEATS(8).....	275.00
_____ SEAT "CAST"(8).....	190.00
_____ SEATS- SPECIAL MATERIAL.....TOTAL# _____ @ 60.00 EA.....	_____
_____ PM INTAKE VALVES-.....40MM 20-20147.....	231.28
_____ PM EXHAUST VALVES-.....34.34 MM 20-20152.....	231.28